



Gauge Board Decal Application

This document contains the recommended procedures for applying a Hawkeye Industries Gauge Board Decal.

Tools

- ▶ Glass Cleaner
- ▶ Clean rag
- ▶ Hard Squeegee (3M PA1 or Equivalent)

Parts Required

QTY	Part
▶ 1	Decal, cut & weeded with premask
▶ 1	Existing gauge board or flat surface

1.)

Decals supplied by Hawkeye have three parts: A backing material, the decal itself and premask. These terms will be used throughout. Each decal segment will be between 24" and 60" long.

2.)

Clean the mounting surface (i.e. gauge board or tank side) with glass cleaner. Dry the surface completely.

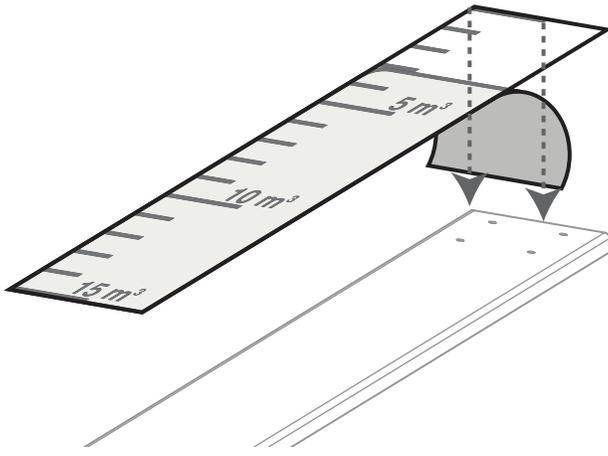
3.)

If using gauge boards, ensure they are on a flat surface and in the order as they will be placed on the tank. Decals segment lengths are not likely match up to gauge board section lengths, so having all the gauge boards aligned streamlines the decal application process.

4.)

Start with the top-most decal first. Peel the backing off of the top few inches of the top decal.

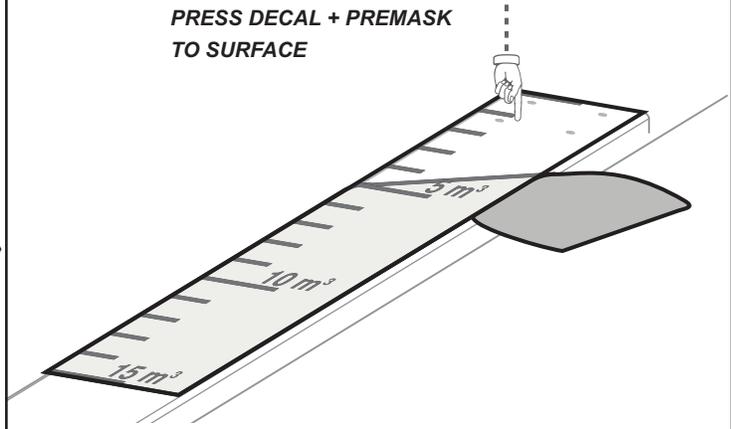
5.)



Place the top tick flush with the top and left sides of the gauge board surface. Press the decal and pre-masking tape firmly in place

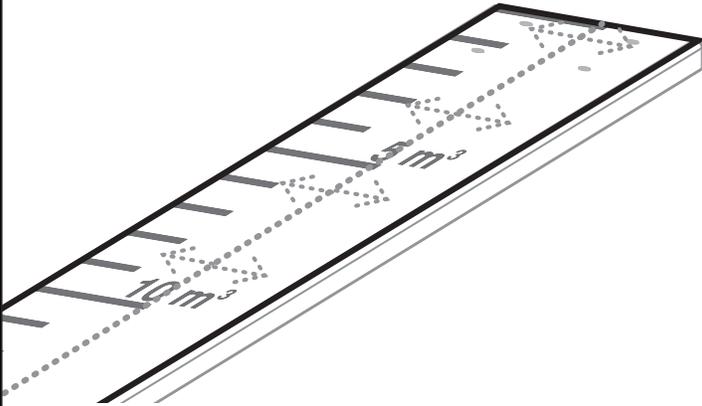
6.)

PRESS DECAL + PREMASK TO SURFACE



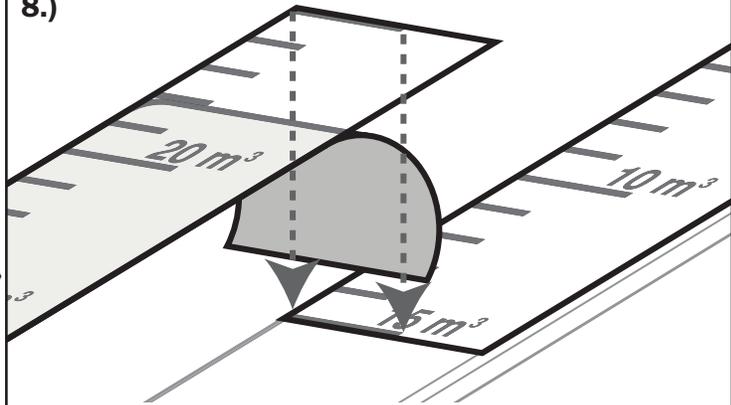
Gradually peel the backing off while aligning the left of each tick with the left of the gauge board surface and pressing the decal and premask firmly in place.

7.)



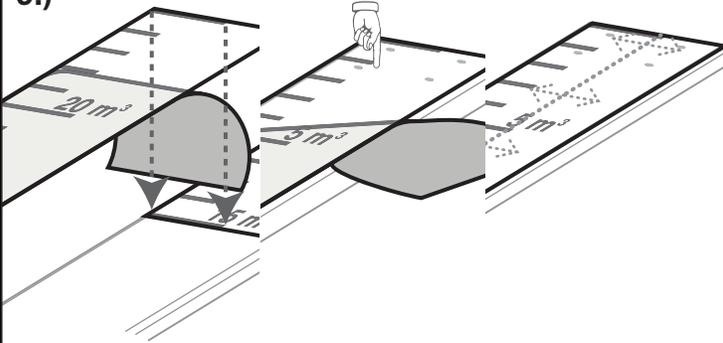
Once the backing is completely removed, use the hard squeegee to press the decal and premask in place. Starting along the centreline, drag the squeegee towards the edges to work out any trapped air bubbles.

8.)



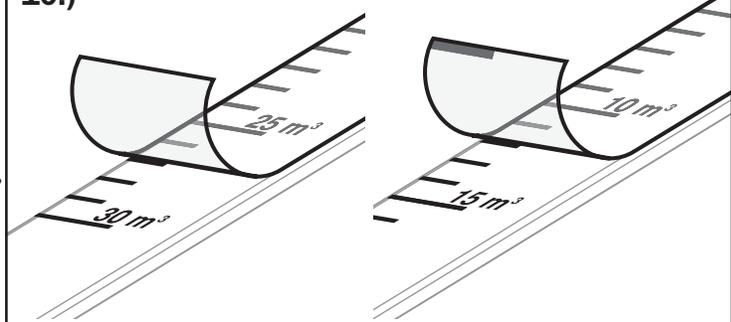
Subsequent decal sections come with an extra tick for alignment. When adding the next decal sections, peel the back per step 5, and align the top tick of the next decal section so it overlaps completely the bottom tick on the previous decal section. Ensure the top tick from the next section is applied to the premask.

9.)



Repeat steps 6 - 8 until all decal sections have been applied.

10.)



Careful peel off and discard the premask. Duplicate ticks will come off with the tape.